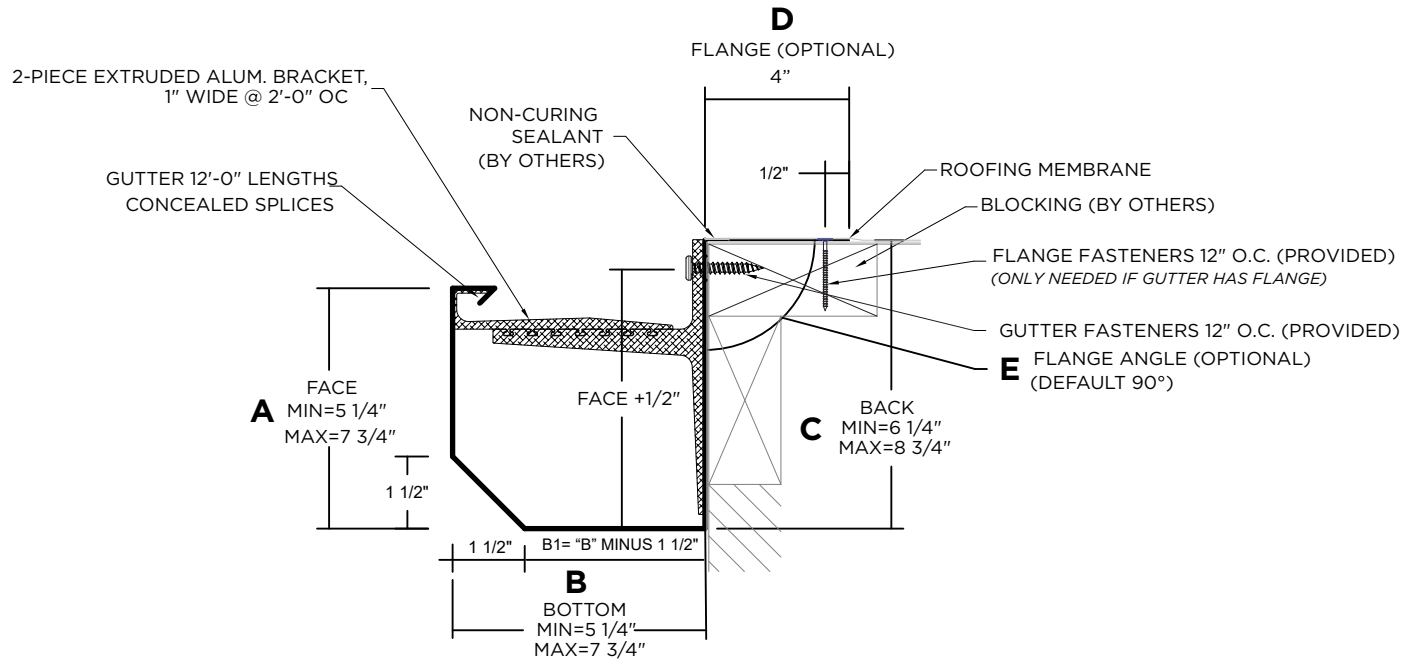


## WIND RESISTANT GUTTER

### CHAMFER



### DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	<b>D (FLANGE)</b> PLEASE SELECT ONE: WITH FLANGE <input type="checkbox"/> WITHOUT FLANGE <input type="checkbox"/> NOTE: IF NEITHER BOX IS CHECKED, THE GUTTER WILL BE PROVIDED <b>WITHOUT</b> A ROOF FLANGE  <b>E (FLANGE ANGLE)</b> NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	

### MATERIAL

- ☐ 24 Ga. Galv. Steel  
☐ 22 Ga. Galv. Steel  
☐ .040" Aluminum  
☐ .050" Aluminum  
☐ .063" Aluminum  
☐ OTHER: \_\_\_\_\_

Color: \_\_\_\_\_

Finish: \_\_\_\_\_

Substrate:  
If substrate is not given, wood fasteners will be provided.

- ☐ Wood  
☐ Masonry  
☐ Metal

### QUANTITIES

\_\_\_\_\_ Lineal Feet (12'-0" Lengths)  
 \_\_\_\_\_ Outside Miter (90°)  
 \_\_\_\_\_ Inside Miter (90°)  
 \_\_\_\_\_ Right Endcaps  
 \_\_\_\_\_ Left Endcaps  
 \_\_\_\_\_ Expansion Joints (If Required)

Accessory Type\*: ☐ Quicklock (Default) ☐ Welded (Surcharge)

### \*NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 2-1/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

### APPROVALS\*



ANSI/SPRI/GT-1

Test Pressures listed in notes

### PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

**Project Type:** \_\_\_\_\_

☐ By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: \_\_\_\_\_

**Hickman Edge Systems**

4 Commerce Way  
 Arden, NC 28704  
 Phone: 828-676-1700  
 www.hickmanedgesystems.com

SHT# \_\_\_\_\_ of \_\_\_\_\_

DATE: **06/20/25**

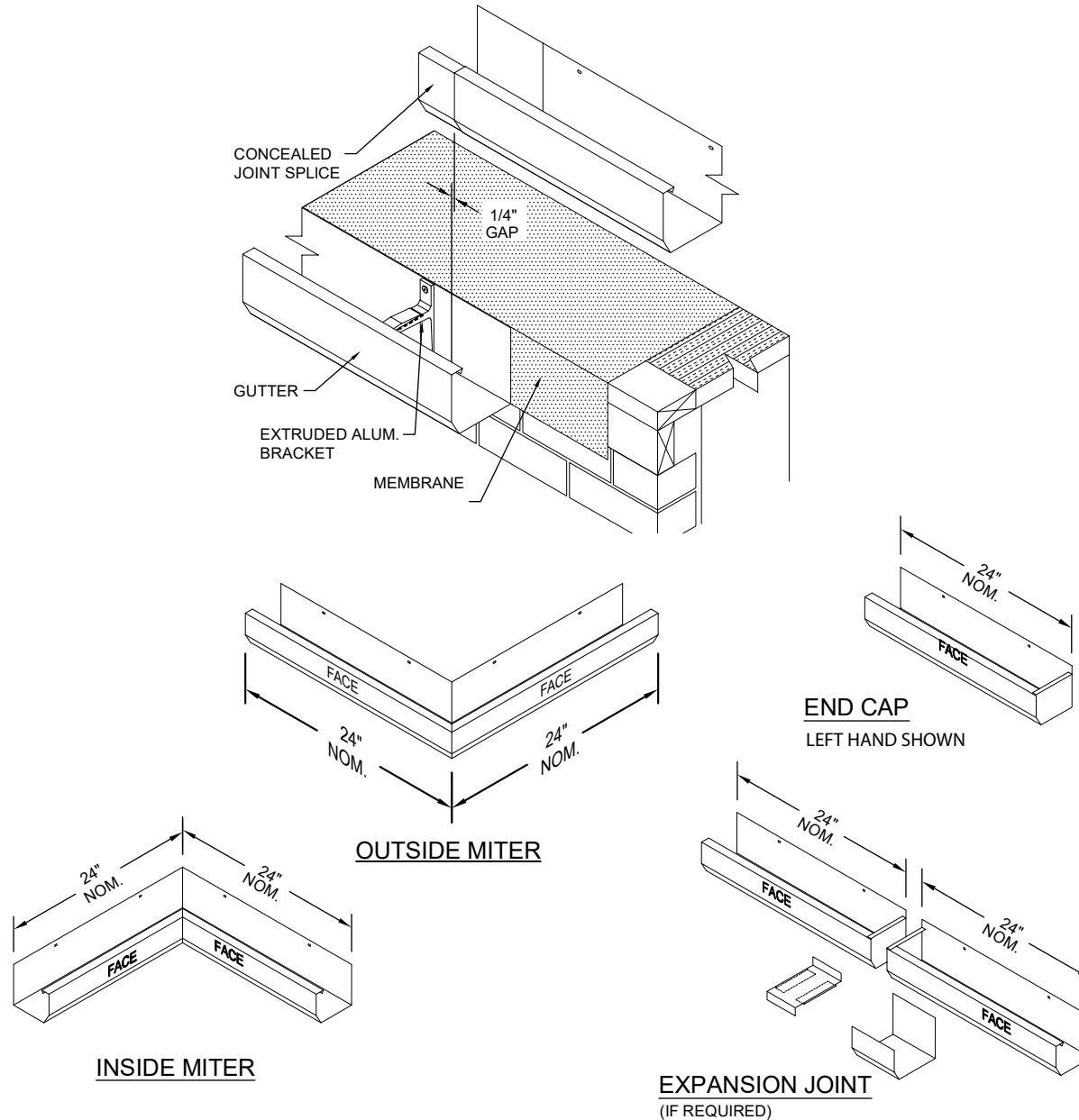
DRN BY: **PL**

CKD BY: **MM**

DWG #: **64012-36659**

REV: **C**

## WIND RESISTANT GUTTER CHAMFER STANDARD ACCESSORIES



Standard gutter miter leg lengths are 24" Nominal  
Standard gutter miter angle is 90°  
For special miter requirements, attach sketches or consult manufacturer for assistance.

**Hickman Edge Systems**  
4 Commerce Way  
Arden, NC 28704  
Phone: 828-676-1700  
[www.hickmanedgesystems.com](http://www.hickmanedgesystems.com)

SHT# \_\_\_\_ of \_\_\_\_  
DATE: \_\_\_\_  
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REV: \_\_\_\_